



東莞市樂祥五金（拉鏈）製品有限公司

DONGGUAN LEXIANG HARDWARE&ZIPPER CO.,LTD.

<http://www.rorozipper.com>

拉链生产工艺流程

ZIPPER PRODUCTION PROCESS



① Tape weaving



② Dyeing color



③ Teeth production



⑥ Fixed length



⑤ Testing



④ Plating



⑦ Inspection



⑧ Packing



拉头拉片生产工艺流程

SLIDER & PULLER PRODUCTION PROCESS



① Sample design



② Die-casting



③ Grinding



⑥ Testing



⑤ Plating



④ Polish



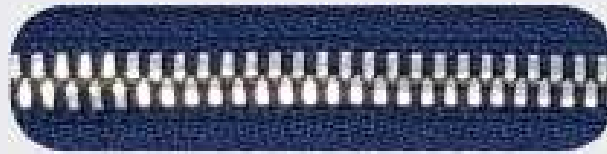
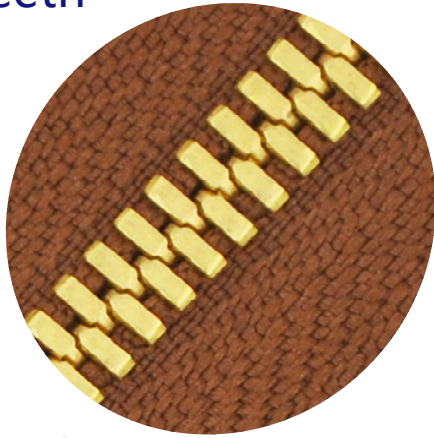
⑦ Inspection



⑧ Packing

金属拉链 - 双点牙

Metal zipper - DIDI teeth



No.3 双点牙
No.3 DIDI Teeth



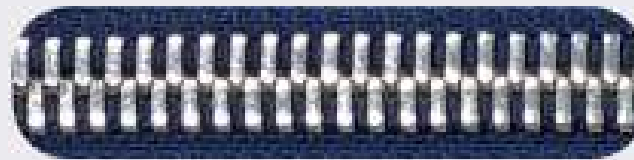
No.10 双点牙
No.10 DIDI Teeth



No.5 双点牙
No.5 DIDI Teeth



No.15 双点牙
No.15 DIDI Teeth



No.8 双点牙
No.8 DIDI Teeth



No.5 飞机牙
No.5 Plane Teeth

金属拉链 - Y牙

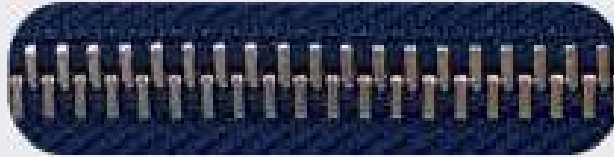
Metal zipper - Y teeth



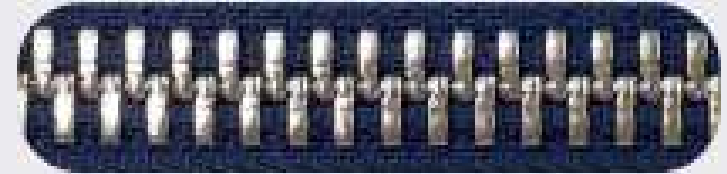
No.3 Y牙
No.3 Y Teeth



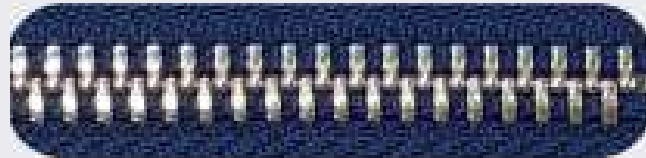
No.8 Y牙
No.8 Y Teeth



No.5 Y牙
No.5 Y Teeth



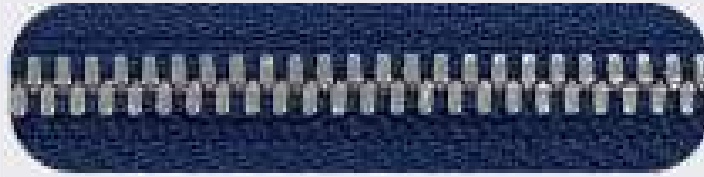
No.10 Y牙
No.10 Y Teeth



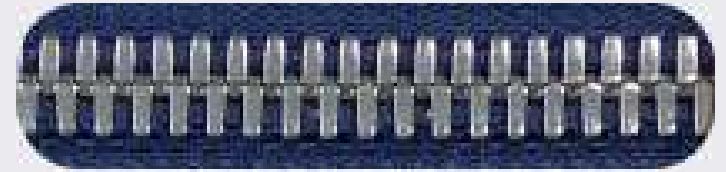
No.5 不锈钢Y牙
No.5 Stainless steel Teeth

金属拉链 - 玉米牙

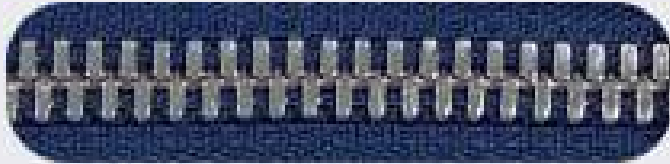
Metal zipper - Corn teeth



No.3 玉米牙
No.3 Corn teeth



No.8 玉米牙
No.8 Corn teeth



No.5 玉米牙
No.5 Corn teeth



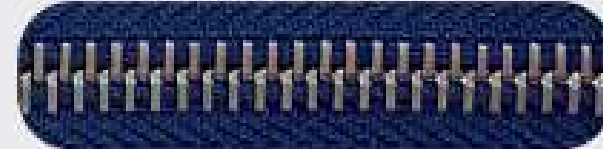
No.12 玉米牙
No.12 Corn teeth

金属拉链 - 欧款牙

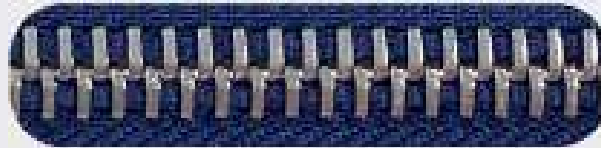
Metal zipper – Europe teeth



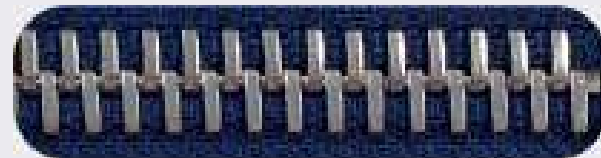
No.3 欧款牙
No.3 Europe teeth



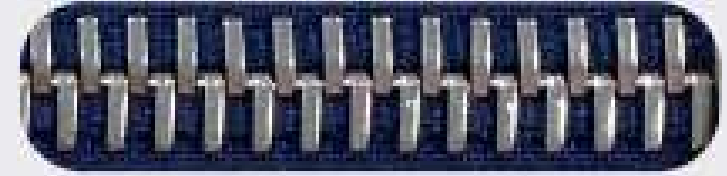
No.5 欧款牙
No.5 Europe teeth



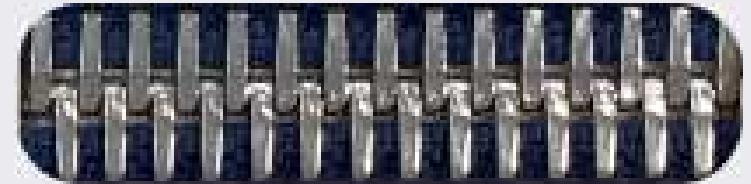
No.8 欧款牙
No.8 Europe teeth



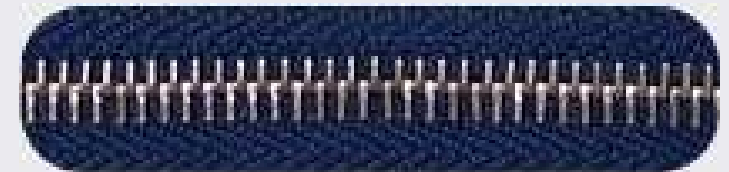
No.10 欧款牙
No.10 Europe teeth



No.12 欧款牙
No.12 Europe teeth



No.15 欧款牙
No.15 Europe teeth



No.3 鱼骨牙
No.3 Fish bone teeth

金属拉链 - 颗粒牙

Metal zipper –
Granular teeth



No.3 颗粒玉米牙
No.3 ROLA teeth



No.5 颗粒玉米牙
No.5 ROLA teeth



No.8 颗粒玉米牙
No.8 ROLA teeth



No.3 颗粒欧款牙
No.3 VIVI teeth



No.5 颗粒欧款牙
No.5 VIVI teeth



No.8 颗粒欧款牙
No.8 VIVI teeth



No.3 颗粒斜坡牙
No.3 RORO teeth

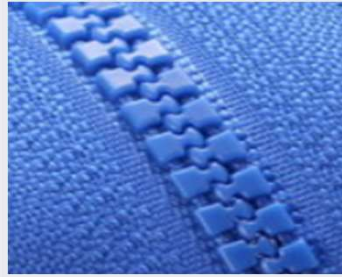


No.5 颗粒斜坡牙
No.5 RORO teeth

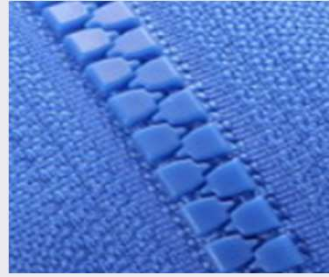


No.8 颗粒斜坡牙
No.8 RORO teeth

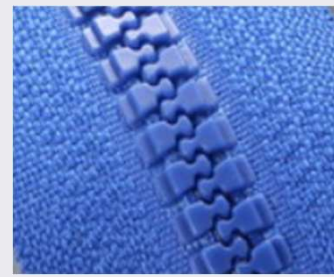
胶牙拉链
Plastic zipper



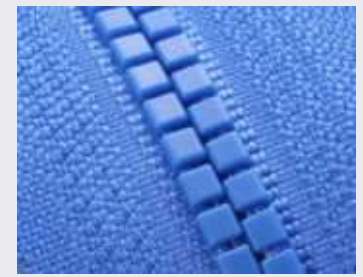
普通牙
Normal Teeth



三角牙
Triangle Teeth



轨道牙
Pathway Teeth



方块牙
Square Teeth



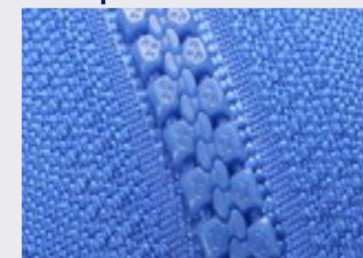
心形牙
Heart Teeth



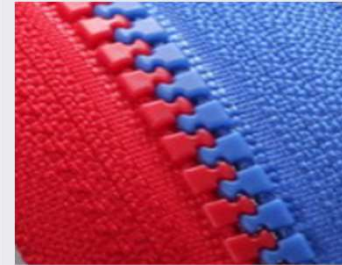
凹形牙
Concave Teeth



质感牙
Texture Teeth



骷髅牙
Ghost Teeth



拼色牙
Contrast Color



玫瑰金
Rose Gold



枪色
Gun Metal



银色
Silver



金色
Gold



七彩色
Rainbow



深红色
Metallic red



水蓝色
Metallic blue

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尼龙拉链
Nylon Zipper



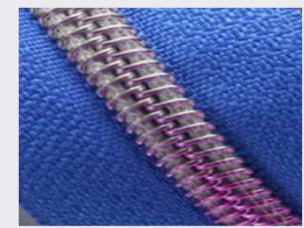
隐形拉链
Invisible Nylon



普通尼龙
Normal Nylon



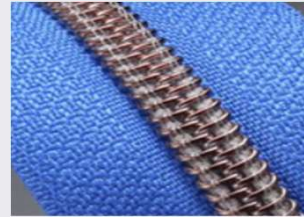
拼色牙
Contrast Color



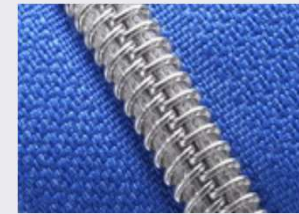
七彩牙
Rainbow



黑古铜
Black Anti-brass



红古铜
Anti-Copper



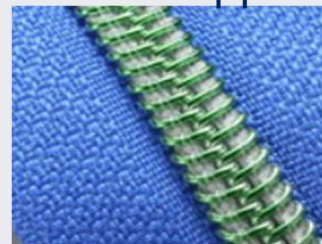
银色
Silver



金色
Gold



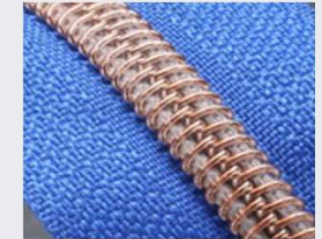
蓝色
Blue



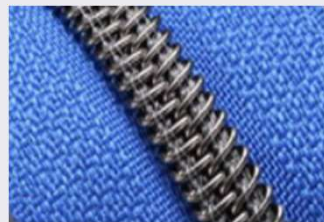
绿色
Green



红色
Red



玫瑰金
Rose Gold



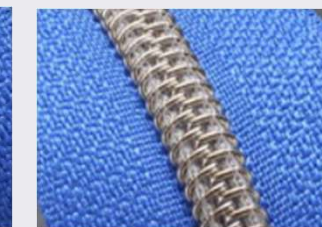
枪色
Gun Metal



古银色
Anti-Silver



青铜
Bronze



青古铜
Anti-Brass



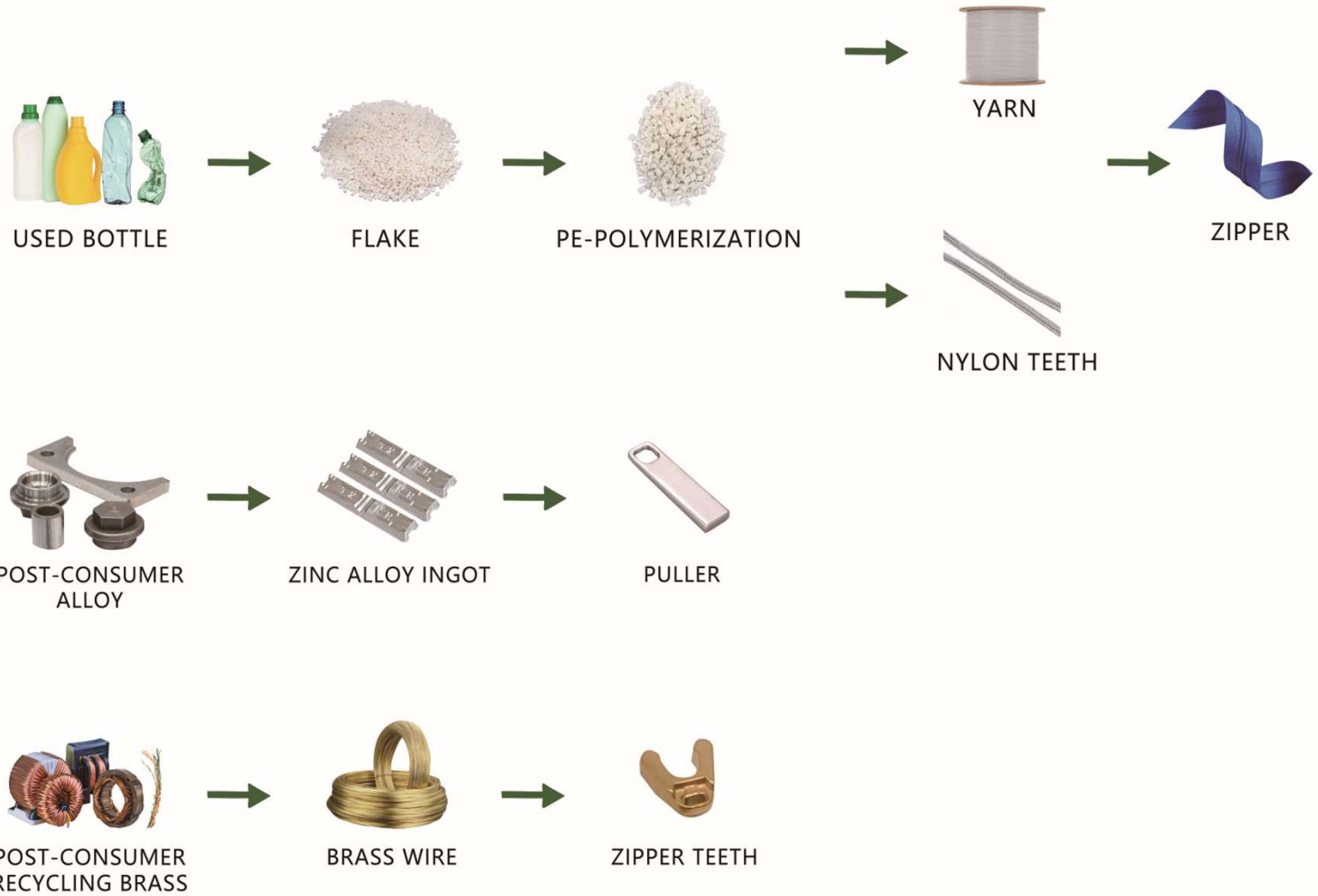
Double Thread



Contrast Tape

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RORO RECYCLED PROCESS



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防水拉链
Waterproof zipper



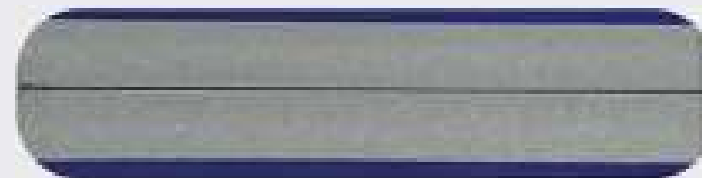
WP-LX1



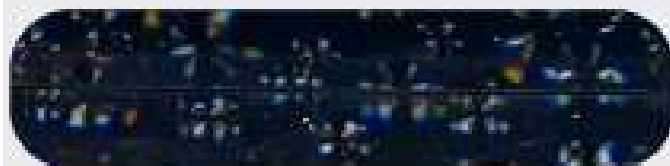
WP-LX4



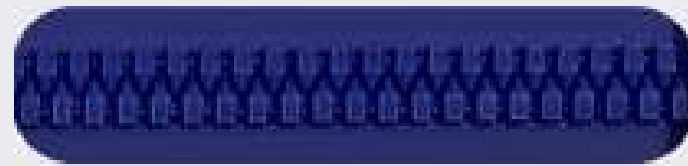
WP-LX2



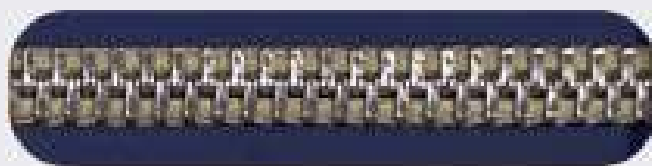
WP-LX3



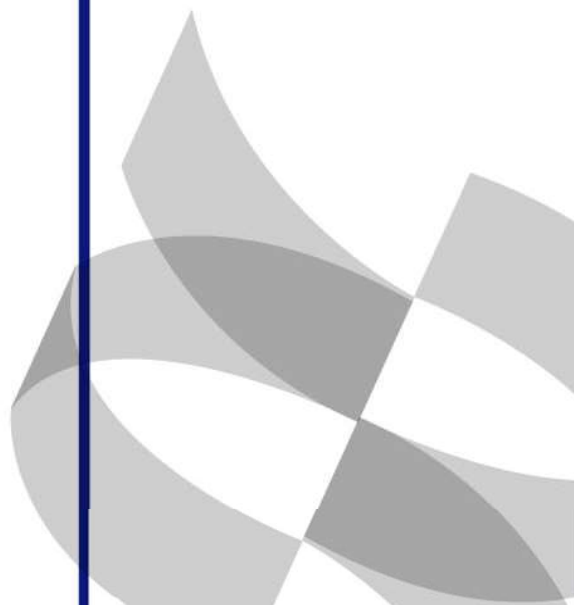
WP-0018



WP-LX5



WP-LX6



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电镀色系列
Electroplating Color
Serie



茶金
Tea Gold



金色
Gold



红古铜
Anti -Copper



溜金
Slip Gold



玫瑰金
Rose Gold



浅金
Light Gold



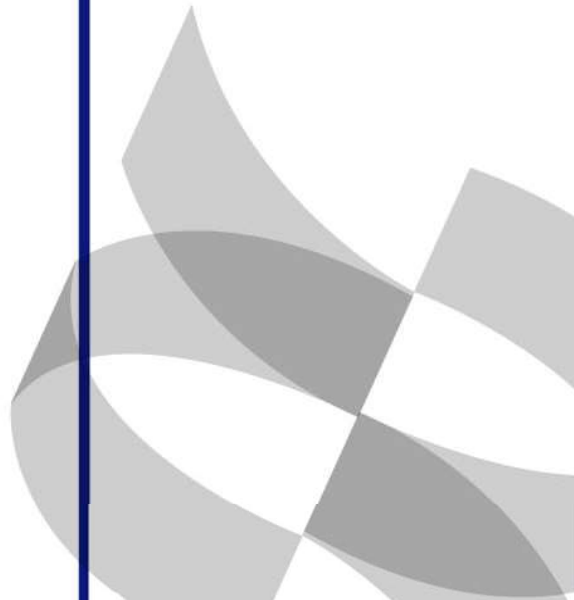
古银色
Anti Silver



青古铜
Anti brass



黑玫瑰金
Black Rose Gold



电镀色系列
Electroplating Color
Serie



哑金
Matt Gold



哑枪
Matt Gun Metal



真空电镀
Vacuum Plating



浅枪
Light Gun Metal



H90 金色
H90 Gold



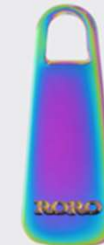
白金
Shiny Nickel



黑古铜
Black Anti-Brass



枪色
Gun Metal



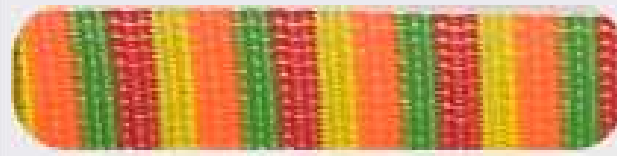
幻彩色
Rainbow color



扫金色
Brushed gold



布帶
Zipper tape



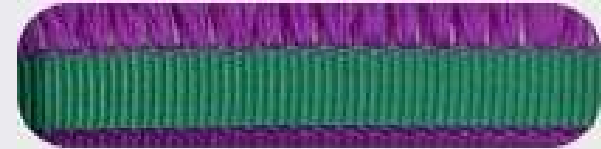
Tape 1



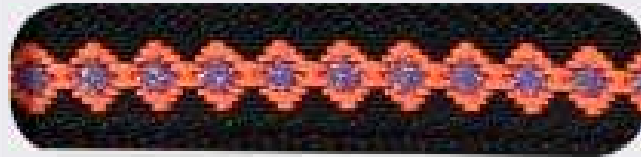
Tape 5



Tape 2



Tape 6



Tape 3

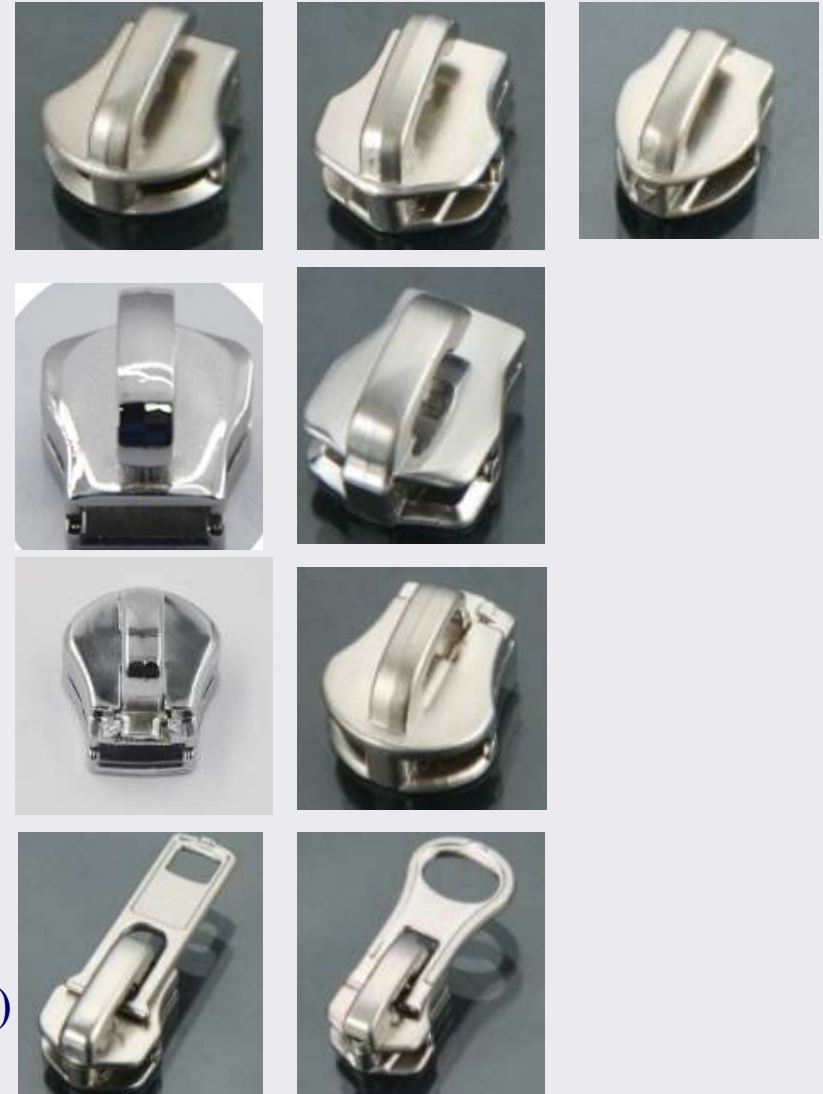


Tape 4



拉头
Slider

- Normal slider
(NO.3/NO.4/NO.5/NO.7/NO.8/NO.10)
- Europe Slider
(NO.3/NO.5/NO.8)
- Train slider
(NO.3/NO.5)
- Auto-lock slider
(NO.3/NO.4/NO.5/NO.7/NO.8/NO.10)



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拉片
Puller

***客供图纸可开模**
Customize puller
is available



LP013



LP0153



LP0262



LP0254



LP0230



LP0232



LP0169



LP0250



LP0243



LP0332



LP0171



LP0228



LP0261



LP0152



LP0165



LP0150



LP0184



LP0201



LP0139



LP0138



LP0155



LP0202



LP0240



LP0157



LP0120



LP0218



LP0143



LP0237



LP0179



LP0160



LP0190



LP0149

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